

W/ Set

DWC



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3303-02-1

Job Sheet 179429



Part No: RBE350A93-3303-02-1

Job Qty: 20 ea

Part Name: Receiver



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Waterjet2		dc 18/07/24
100	Waterjet	20 pcs	7/23/18	7/23/18	0.08	3.33	Waterjet 2 OMAX		dc 18/07/24
110	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Waterjet-4		dc 18/07/24
120	Mori Seiki	20 pcs	7/23/18	7/23/18	1.00	10.00	MORI NV5000-1		Se.2.
130	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC2 Machining-5		J.C.L. 18-09-13
140	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC8 Machining-5		dc 18-09-13
170	Outsource	20 pcs	7/23/18	7/23/18			GRO002-VCSEP 1 / 2018		13 P1041012
180	Packaging	20 pcs	7/23/18	7/23/18	0.00	0.00	Packaging2		200 m2 18.09.14
190	QC	20 pcs	7/23/18	7/23/18	0.00	0.00	QC6		21 9-89
200	Packaging	20 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-2		21 9-89
210	QC21-SA	20 Ea	7/23/18	7/23/18	0.00	0.00	QC21		21 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary
 Descriptions: 120 - 1-Machine as per folio FB739 FOLIO REV: DWG REV: 2-Deburr 3-Engrave T/N And
 / or S/N number as required Using Marktronic engraver as per DWG.
 170 - Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
 Conformity is required
 180 - Receive
 200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000	7.0800 ft (.354 ea)	90-Start up Operation	5056016 5037947

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018B1.000X03.000	7	13	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 8:42 AM dart.logan.david



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CANADA
TEL: 1 613 632-5200
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Container No: S096006



Part: RBE350A93-3303-02-1

Job No: 179429

Serial No/Batch: S096006

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 07/25/18

2001
08
01

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

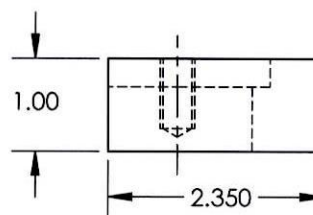
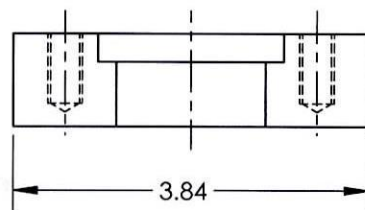
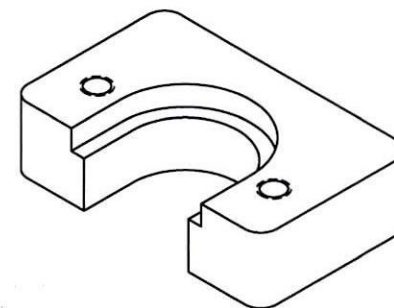
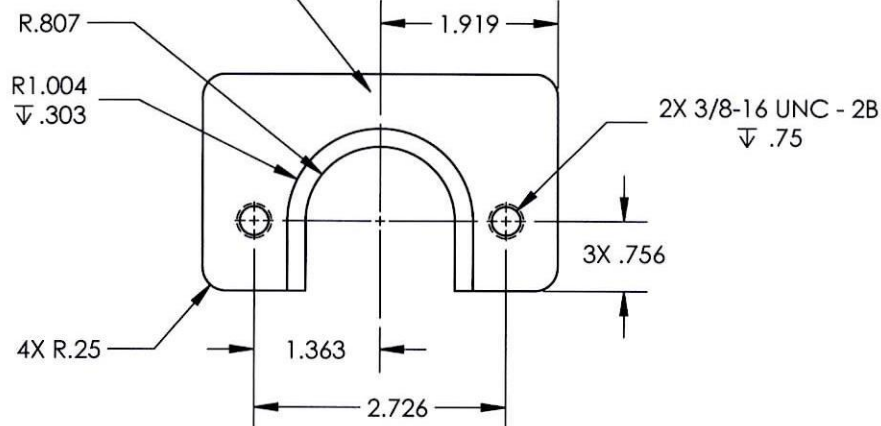
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
4	15-0132	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020.	6/10/2015	RJC	JAG

ENGRAVE T/N, S/N,
MADE IN USA



(-1)

RECEIVER

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-1	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weir</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	FINISH BLACK OXIDE
OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008
SHEET 2 OF 5	



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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att

Shipment No: 24035
Shipment Date: 14-Sep-2018
Ship Via: Pick Up
Order Number: 3026
Order Date: 09/13/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041012
Terms: ?

----- Quantity -----							Job	
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1	0	0	LOT	BLACK OXIDE TREATMENT BLACK OXIDE		3026-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.